

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : 1028S
Type of product : Hardener (Crosslinker)

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Intended for general public
Main use category : Industrial use
Industrial/Professional use spec : Intended for general public
Industrial
Use of the substance/mixture : Laminating hardener, casting, injection, winding, infusion, gluing, foaming, coatings and sealants.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

RESOLTECH
249 AVENUE GASTON IMBERT Zone Industrielle de Rousset
13790 ROUSSET - France
T +33 (0) 4 42 95 01 95 (8h-12h & 14h-18h) - F +33 (0) 4 42 95 01 98
fds@resoltech.com - www.resoltech.com

1.4. Emergency telephone number

Emergency number : ORFILA (FRANCE) : +33 (0)1 45 42 59 59 (24h/24, 7j/7)

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service Edinburgh Royal Infirmary of Edinburgh	Little France Crescent EH16 4SA Edinburgh	0344 892 0111	
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER London	+44 20 7188 7188	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4 H302
Acute toxicity (dermal), Category 4 H312
Skin corrosion/irritation, Category 1, Sub-Category 1B H314
Skin sensitisation, Category 1 H317
Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412
Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

1028S

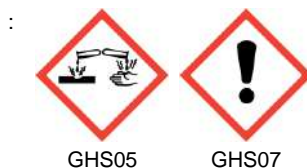
Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

Contains

Hazard statements (CLP)

Precautionary statements (CLP)

- : Danger
- : 3-aminomethyl-3,5,5-trimethylcyclohexylamine; m-phenylenebis(methylamine); Trimethylhexamethylenediamine; formaldehyde, polymeric reaction products with 4-tertbutylphenol, mphenylenebis(methylamine) and trimethylhexane-1,6-diamine
- : H302+H312 - Harmful if swallowed or in contact with skin.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H412 - Harmful to aquatic life with long lasting effects.
- : P102 - Keep out of reach of children.
P270 - Do not eat, drink or smoke when using this product.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye protection.
P301+P330+P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P304+P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P303+P361+P353 - IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation..

2.3. Other hazards

Component	
m-phenylenebis(methylamine) (1477-55-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Component	
formaldehyde, polymeric reaction products with 4-tertbutylphenol, mphenylenebis(methylamine) and trimethylhexane-1,6-diamine(POLYMER)	The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	(CAS-No.) 2855-13-2 (EC-No.) 220-666-8 (EC Index-No.) 612-067-00-9 (REACH-no) 01-2119514687-32	40 – 80	Acute Tox. 4 (Dermal), H312 (ATE=1100 mg/kg de poids corporel) Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg de poids corporel) Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
m-phenylenebis(methylamine)	(CAS-No.) 1477-55-0 (EC-No.) 216-032-5 (REACH-no) 01-2119480150-50	10 – 30	Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg de poids corporel) Acute Tox. 4 (Inhalation:dust,mist), H332 (ATE=1.5 mg/l/4h) Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
formaldehyde, polymeric reaction products with 4-tertbutylphenol, mphenylenebis(methylamine) and trimethylhexane-1,6-diamine	(CAS-No.) POLYMER	5 – 30	Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 3, H412
Trimethylhexamethylenediamine	(CAS-No.) 25513-64-8 (EC-No.) 247-063-2 (REACH-no) 01-2119560598-25	2 – 20	Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg de poids corporel) Skin Corr. 1C, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Allow affected person to breathe fresh air. Respiratory arrest: artificial respiration or oxygen. If unconscious place in recovery position and seek medical advice.
First-aid measures after skin contact	: Wash contaminated clothing before reuse. Take off contaminated clothes, wash skin with plenty of water or have a shower (during minimum 15 minutes) and if necessary take medical advice. If on skin and if skin irritation or rash occurs, seek medical advice and attention.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Continue to rinse eye with clean water for 20-30 minutes, retracting eyelids often. Consult an eye specialist if necessary.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting because of corrosive effects. Immediately call a POISON CENTER/doctor.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: Cough. May cause respiratory irritation. Severe inhalation hazard.
Symptoms/effects after skin contact	: May cause moderate irritation.
Symptoms/effects after eye contact	: May cause moderate irritation, including burning sensation, tearing, redness or swelling. Risk of damage to eyes.

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Symptoms/effects after ingestion : May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

4.3. Indication of any immediate medical attention and special treatment needed

For the Anti-poison Center indicate all the components including the non dangerous ones to obtain (when possible) a total of 100 %.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Foam. Dry powder. Carbon dioxide.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Do not breathe fumes from fires or vapours from decomposition.
Hazardous decomposition products in case of fire : Carbon dioxide. Carbon monoxide. Nitrogen oxides.

5.3. Advice for firefighters

Precautionary measures fire : Evacuate personnel to a safe area. Do not enter fire area without proper protective equipment, including respiratory protection.
Firefighting instructions : Exercise caution when fighting any chemical fire. Unauthorized persons are not admitted. Eliminate all ignition sources if safe to do so. Prevent fire fighting water from entering the environment.
Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection. Wear a self contained breathing apparatus. Special protective equipment for fire-fighters.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : No open flames. No smoking. Spill should be handled by trained cleaning personnel properly equipped with respiratory and eye protection.

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Do not allow to enter drains or water courses.

6.4. Reference to other sections

Concerning personal protective equipment to use, see section 8. Concerning disposal elimination after cleaning, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Provide good ventilation in process area to prevent formation of vapour. Avoid all unnecessary exposure. Do not handle until all safety precautions have been read and understood. Keep containers closed.

Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
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7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store in original container. Store, if possible, in a cool, well ventilated place away from incompatible materials.
Incompatible products	: Strong acids. Oxidizing agent. Halogenated hydrocarbons.
Incompatible materials	: Heat sources.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment:

Self-contained breathing apparatus. Gloves. Gas mask. Protective clothing. Protective goggles. High gas/vapour concentration: gas mask with filter type K.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or face shield

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Hand protection:

Nitrile-rubber protective gloves. Chemical resistant gloves (according to European standard NF EN 374 or equivalent)

8.2.2.3. Respiratory protection

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection. High gas/vapour concentration: gas mask with filter type K

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: brown.
Odour	: Amine-like.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not available
Lower explosive limit (LEL)	: Not available
Upper explosive limit (UEL)	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50 °C	: Not available
Density	: Not available
Relative density	: 0.97
Relative vapour density at 20 °C	: Not available
Particle size	: Not applicable
Particle size distribution	: Not applicable
Particle shape	: Not applicable
Particle aspect ratio	: Not applicable
Particle aggregation state	: Not applicable
Particle agglomeration state	: Not applicable
Particle specific surface area	: Not applicable
Particle dustiness	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable in use and storage conditions as recommended in item 7.

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

Heat. Open flame. Sparks.

10.5. Incompatible materials

Strong acids. Oxidizing agent. metals. halogenated hydrocarbons.

10.6. Hazardous decomposition products

Carbon monoxide. Carbon dioxide. Nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Harmful in contact with skin.
Acute toxicity (inhalation)	: Not classified

1028S	
ATE CLP (oral)	684.932 mg/kg bodyweight
ATE CLP (dermal)	2000 mg/kg bodyweight

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)	
LD50 oral rat	1030 mg/kg

m-phenylenebis(methylamine) (1477-55-0)	
LD50 oral rat	930 mg/kg
LD50 dermal rat	> 3100 mg/kg
LC50 Inhalation - Rat (Dust/Mist)	1.34 mg/l/4h

Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Assumed to cause serious eye damage
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Harmful to aquatic life with long lasting effects.

3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

LC50 - Fish [1]	110 mg/l
EC50 - Crustacea [1]	23 mg/l
EC50 - Other aquatic organisms [1]	37 mg/l
EC50 72h - Algae [1]	> 50 mg/l

m-phenylenebis(methylamine) (1477-55-0)

LC50 - Fish [1]	87.6 mg/l
EC50 - Crustacea [1]	15.2 mg/l
EC50 - Other aquatic organisms [1]	20.3 mg/l
EC50 72h - Algae [1]	12 mg/l

Trimethylhexamethylenediamine (25513-64-8)

LC50 - Fish [1]	> 100 mg/l
EC50 - Crustacea [1]	29.5 mg/l

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Component

m-phenylenebis(methylamine) (1477-55-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
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12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010






SECTION 13: Disposal considerations

13.1. Waste treatment methods

No additional information available

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 2735	UN 2735	UN 2735	UN 2735	UN 2735
14.2. UN proper shipping name				
POLYAMINES, LIQUID, CORROSIVE, N.O.S.	POLYAMINES, LIQUID, CORROSIVE, N.O.S.	Polyamines, liquid, corrosive, n.o.s.	POLYAMINES, LIQUID, CORROSIVE, N.O.S.	POLYAMINES, LIQUID, CORROSIVE, N.O.S.
Transport document description				
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia ; m-phenylenebis(methylamine) ; 3-aminomethyl-3,5,5-trimethylcyclohexylamine ; m-phenylenebis(methylamine)), 8, II, (E)	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia ; m-phenylenebis(methylamine)), 8, II	UN 2735 Polyamines, liquid, corrosive, n.o.s. (Propylidynetrimethanol, propoxylated, reaction products with ammonia ; m-phenylenebis(methylamine)), 8, II	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia ; m-phenylenebis(methylamine)), 8, II	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Propylidynetrimethanol, propoxylated, reaction products with ammonia ; m-phenylenebis(methylamine)), 8, II
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: C7
Special provisions (ADR)	: 274
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001, IBC02
Mixed packing provisions (ADR)	: MP15
Portable tank and bulk container instructions (ADR)	: T11

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

Portable tank and bulk container special provisions (ADR) : TP1, TP27

Tank code (ADR) : L4BN

Vehicle for tank carriage : AT

Transport category (ADR) : 2

Hazard identification number (Kemler No.) : 80

Orange plates : 

Tunnel restriction code (ADR) : E

EAC code : 2X

APP code : B

Transport by sea

Special provisions (IMDG) : 274

Limited quantities (IMDG) : 1 L

Excepted quantities (IMDG) : E2

Packing instructions (IMDG) : P001

IBC packing instructions (IMDG) : IBC02

Tank instructions (IMDG) : T11

Tank special provisions (IMDG) : TP1, TP27

EmS-No. (Fire) : F-A

EmS-No. (Spillage) : S-B

Stowage category (IMDG) : A

Segregation (IMDG) : SGG18, SG35

Properties and observations (IMDG) : Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA) : E2

PCA Limited quantities (IATA) : Y840

PCA limited quantity max net quantity (IATA) : 0.5L

PCA packing instructions (IATA) : 851

PCA max net quantity (IATA) : 1L

CAO packing instructions (IATA) : 855

CAO max net quantity (IATA) : 30L

Special provisions (IATA) : A3, A803

ERG code (IATA) : 8L

Inland waterway transport

Classification code (ADN) : C7

Special provisions (ADN) : 274

Limited quantities (ADN) : 1 L

Excepted quantities (ADN) : E2

Equipment required (ADN) : PP, EP

Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : C7

Special provisions (RID) : 274

Limited quantities (RID) : 1L

Excepted quantities (RID) : E2

Packing instructions (RID) : P001, IBC02

Mixed packing provisions (RID) : MP15

Portable tank and bulk container instructions (RID) : T11

Portable tank and bulk container special provisions (RID) : TP1, TP27

Tank codes for RID tanks (RID) : L4BN

Transport category (RID) : 2

Colis express (express parcels) (RID) : CE6

Hazard identification number (RID) : 80

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Indication of changes:

Revision - See : *.

- Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.
- Other information : Information in this safety data sheet is based on actual knowledge in our possession and our experience. This does not in any way excuse the user from knowing and applying all the regulations governing his activity. It is the sole responsibility of the user to take all precautions required in handling the product. It is the user's responsibility to take mentioned precaution measures and ensure that this information is complete and sufficient for the use of this product.

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Corr. 1C	Skin corrosion/irritation, Category 1, Sub-Category 1C
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1A	Skin sensitisation, category 1A
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.

1028S

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EC) No. 453/2010

H318	Causes serious eye damage.
H332	Harmful if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.